PROJECT PROCEDURE

1) Concept

2) Input/Output List

3) Mechanical Assembly & Test

4) Line Diagram

a) 230v Power Distribution (A.C)

b) 24v Power Distribution (D.C)

5) Loop diagram

a) PLC Input

b) PLC Output

6) Pneumatic Drawings

7) Control Panel & Field Junction Box Design

8) Bill of Material & Intend

9) Pannel Wiring

10) PLC Programming

11) Trouble Shooting

12) Complete Automation using H.M.I and SCADA